

Food & Beverage Sanitary Solutions





For years, Food & Beverage application maintenance personnel have been forced to take extra, time-consuming steps to protect critical electrical equipment during washdown cleaning procedures – or risk product safety and production delays due to water intrusion and bacteria-harboring catch points.

These extra manual steps, including caulking, bagging and weather stripping, fatten lean processes and burden personnel. The industry needs better equipment – and nVent HOFFMAN has delivered.

Rely on HOFFMAN for the most comprehensive sanitary enclosure portfolio to protect your critical electrical equipment during washdown cleaning procedures. These solutions are specially engineered, so you can quickly and more easily preserve the integrity of sanitary conditions and equipment in the simplest to the most challenging environments.

Building a more sustainable and electrified world

At nVent, we believe safer systems ensure a more secure world. We connect and protect with inventive electrical solutions. nVent HOFFMAN creates enclosures and climate control systems that boost system resiliency by protecting critical components to extend system lifespan, overall reducing cost and waste.















Hygienic equipment design principles

- Surface finish with roughness average of 0.8 µm or less
- Materials must be compatible with application
- Constructed with self-draining surfaces
- Installed so there is complete access during cleaning
- Withstand high-pressure and high-temperature cleaning maintenance







Hygienic design best practices

After the U.S. Food Safety Modernization Act (FSMA) passed in early 2011, the public, media and regulatory organizations placed increasing scrutiny squarely on the sanitary practices of Food & Beverage producers. The potential safety risks and costs of recalls, liability, fines and long-term damage to brands compelled companies to take additional steps to help safeguard consumer wellness, including intensifying washdown practices and using more concentrated chemical applications. In turn, these steps have driven strong demand for hygienic designs.

nVent HOFFMAN continues to deliver innovative, unique equipment protection solutions to meet the needs of rigorous sanitary conditions. HOFFMAN's sanitary solutions are designed to be easier to maintain and reduce the risk of foreign materials entering the food being processed. HOFFMAN's specially engineered enclosures for sanitary washdown cleaning procedures incorporate these hygienic design principles:

- Meet stringent industry standards including UL Type 4X, IP66 and IP69 ratings – for preventing liquid ingress and resisting corrosion.
- Provide a door seal that can be easily maintained and replaced, if necessary.
- Robustly capable of surviving high temperature, high pressure cleaning operations.
- Reliably maintain functionality after repeated cleaning cycles.

HyShed: High-level protection

Engineered for ultimate protection, the state-of-the-art HyShed is the industry's highest-rated total sanitary washdown enclosure solution. HyShed helps protect equipment in clean-in-place and harsh sanitary washdown applications, and is ideally suited for on-machine controls and areas with large temperature swings.

The entire HyShed portfolio meets the industry's highest standards for high pressure, high temperature cleaning procedures, including IP69K (DIN), IP69 (IEC), NSF and Type 4X. In addition, HyShed is the first enclosure to have a 3-A System Component Qualification Certificate.



The HyShed portfolio includes 18 hinge cover models and five screw cover models, as well as a variety of new IP69K-rated accessories.

Promotes longer lifecycles for controls and drives

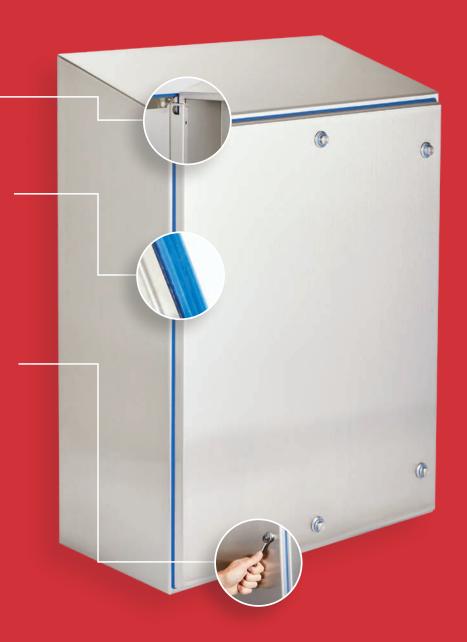
 Watertight seal and corrosion resistance improve safety of critical controls and drives

Wipes out catch points for bacteria to grow, and resists corrosion

- Sloped top (15° for hinge cover and 10° for screw cover)
- Replaceable blue FDA-grade silicone gasket
- Complete 304 stainless steel construction and hardware
- Streamlined hygienic design

Speeds and simplifies maintenance

- Eliminates extra manual steps before and after washdown
- FDA-grade silicone gasket is easy to replace, clean, maintain and install
- Latches and screws use standard tool



WaterShed: Medium-level protection

The WaterShed portfolio helps protect electrical equipment in sanitary washdown applications, and is ideally suited for food processing areas. WaterShed is specially designed to facilitate washdown runoff, and meets IP66, NSF and Type 4X standards for protection against mild washdown and chemical contact.

The WaterShed portfolio

features 22 wall-mount, seven free-stand and 14 disconnect models, as well as a variety of recommended accessories.

Facilitates washdown runoff

- 20° sloped top
- · Slanted body flange
- Sloped door edges

Easy-to-clean and aesthetic design

- · Shielded, lift-off bullet-style hinges
- Foam-in-place gasket
- Pre-tapped mounting holes

Superior corrosion resistance

- 304 stainless steel construction
- · Stainless steel quarterturn latch and insert on wall-mount enclosures
- Stainless steel HOFFMAN PowerGlide handle on free-stand enclosures



Concept Sloped Top: Basic-level protection

The Concept Sloped Top portfolio helps protect equipment in minimal washdown applications, and is ideally suited for areas with no food contact. Concept Sloped Top meets IP66 and Type 4X standards for basic protection from water and chemicals.

The Concept portfolio features 17 sloped top models, and over 180 single door, window door and disconnect stainless steel models, as well as a variety of recommended accessories.

Prevents pooling of fluids and particulates

- 20° sloped top
- 90° body flange

Ease of maintenance

- · Tool-less clip-style hinge pins
- Pre-tapped mounting holes

Aesthetically designed

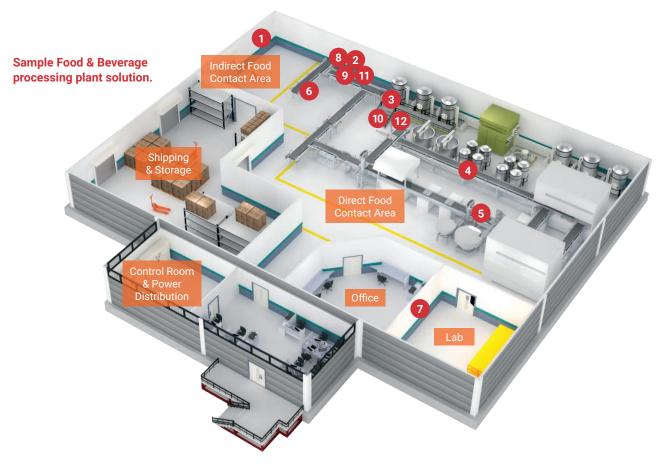
- Foam-in-place gasket
- · Flush stainless steel, quarter-turn insert on door

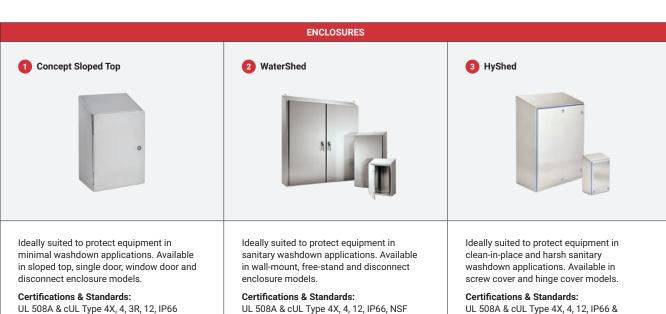


To learn more about nVent HOFFMAN's complete portfolio of sanitary washdown solutions, contact your HOFFMAN representative or distributor.

You can also visit: hoffman.nvent.com

Protection for every level





Wall-mount: 8"x6"x4" - 60"x36"x16"

Free-Stand: 62"x51"x12" - 74"x75"x24"

Disconnect: 24"x25"x8" - 74"x75"x24"

IP69, IP69K, NSF, 3-A System Component

Screw cover: 7"x4"x4" - 15"x12"x8"

Hinge cover: 16"x16"x8" - 48"x36"x16"

Qualification Certificate

Sloped top: 16"x12"x8" - 36"x36"x12"

Single door: 12"x12"x6" - 60"x36"x24"

Disconnect: 20"x22"x8" - 60"x38"x16"

Window door: 12"x12"x6" - 30"x24"x12"

WIRE & CABLE MANAGEMENT HMI/OI Syspend Sanitary 5 CleanTray 6 4X Wireway 4X Pullbox 7 4X Trough HMI System A variety of sloped-top Suspension system designed Water-tight, protects wiring Protects equipment in Protects equipment in to protect HMI devices fittings with front, inside in applications that are corrosive or dirty indoor applications that require a in high-pressure, highor outside cover options regularly hosed down, and outdoor environments. junction box or pull box in temperature washdown that protect rated cabling very wet or highly corrosive. corrosive environments. Certifications and standards: Full range of sections environments. in applications that require UL 870, 50E Type 4X, 4, 3R, Certifications and standards: frequent washdown. and fittings available in Certifications and standards: 12, IP66 UL 50, 50E Type 4X, 4, 3R, 3, multiple sizes. Certifications and standards: UL 508A & cUL Type 4X, 4, 12, IP66 Dimensions: Certifications and standards: 12, IP66, IP69K UL Type 1 4"x4"x12" - 12"x12"x72" **Dimensions:** UL 870 Type 4X, 4, 12 6"x6"x4" - 48"x48"x12" THERMAL MANAGEMENT 8 H2Omit Dehumidifier 9 H2Omit Vent Drain 10 ProAir 11 Thermoelectric Cooler 12 Vortex Removes moisture from Allows water to drain Air conditioner engineered to Keeps enclosures cool. Removes heat around air within enclosure to from enclosure bottom seal out high pressure hose critical components clean and protected even in protect components to reduce harmful effects water and withstand corrosive within an enclosure. the harshest environments from condensation. of temperature-induced atmospheres. Indoor models - ideal in space-restrictive Certifications and standards: vacuums that could pull include electro-mechanical areas where compressed Certifications and standards: UR & cUR Type 4x, 4, 3R, 12, air is readily available. water and moisture inside. thermostat and surge UL 508A & cUL, CE IP65, CE suppressor. Available in Type 12 Certifications and standards: and Type 4/4X models. UL 508A & cUL, CE, UL 508A Certifications and standards: Certifications and standards: & cUL Type 4X, 4, IP66 UL & cUL Listed Type 12, 3R, 4; 4X optional, UR & UL 508A & cUL Type 4X, 4, cUR Recognized on select IP54, IP66 models. CE **ACCESSORIES** IP69K Replacement Sanitary Sanitary Leg Kit Replacement **Padlocking Padlocking** Corrosion Stand-Off Kit Stand-Off Kit Blue FDA-Grade Silicone Latch Kit Handle Kit Inhibitors Silicone Gasket Strip Gasket Type 304 Stainless steel Easily Stainless steel Stainless steel Field installable Type 304 Helps vaporize stand-offs with replaceable stand-offs leg stands replacement stainless steel stainless steel and condense blue FDA-grade gasket helps with sealing provide space for damaged or padlocking latch padlocking moisture from silicone sealing resist bacteria washers provide between worn foam-infor WaterShed handle for all surfaces in a WaterShed washers provide growth and space between enclosure place or strip wall-mount sealed enclosure space between chemical enclosure and floor for gasket. Available enclosures to wall-mount to protect critical enclosure absorption, and mounting washdown in sizes to provide extra enclosures to components and mounting while simplifying accessibility. accomodate provide extra against surface for security. Easy better washdown surface for better maintenance. Available in fixed wall-mount installation using security and corrosion. washdown Available for accessibility. or independently and free-stand existing latch ease of entry. Available in accessibility. HvShed hinge Available in adjustable legs enclosures. cutout. Easy installation emitter cups. Available in 2" cover and screw 1", 2", 4" and for uneven using existing tape, foam and and 4" lengths. cover models. 6" lengths. surfaces. latch cutout. spray application. Meets IP69k.

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Rely on ultimate protection

For over 70 years, the top Food & Beverage brands have turned to nVent HOFFMAN for protecting vital processing controls and electrical systems.

Rely on nVent HOFFMAN's uniquely comprehensive sanitary solutions so you can protect critical equipment, promote longer lifecycles for controls and drives, and speed and simplify routine maintenance:

- Enclosure solutions that address the unique demands of sanitary environments
- State-of-the-art hygienic enclosure, sanitary HMI and condensation management solutions
- Hundreds of other equipment protection solutions

Learn more about nVent HOFFMAN sanitary solutions for Food & Beverage applications and other harsh environments.

Visit hoffman.nvent.com

Our powerful portfolio of brands:

CADDY ERICO HOFFMAN RAYCHEM SCHROFF TRACER

