



RAYCHEM
TraceTek

TT-TS12-E



TT-TS12-E PANEL INSTALLATION INSTRUCTIONS



DESCRIPTION

Please read these instructions carefully and keep them in a safe place (preferably close to the nVent RAYCHEM TraceTek TT-TS12-E-Panel) for future reference. These instructions must be followed carefully to ensure proper operation.

The TT-TS12-E-Panel has been designed specifically for use with nVent RAYCHEM TraceTek sensor interface modules and relay modules.

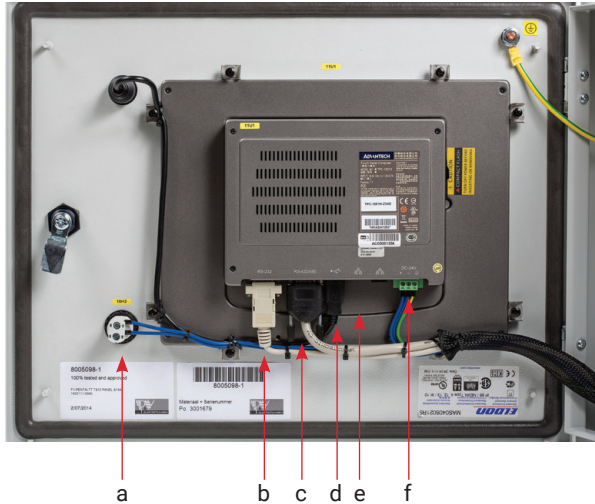
See the TT-TS12-E Data Sheet H81279 for further information on system capabilities.

See the nVent RAYCHEM TraceTek TT-TS12 and TT-TS12-E Operation Manual H80760 for details on system operation.

See the nVent RAYCHEM TraceTek TTSIM-1 Installation Instructions H56830 for details on sensor cable connection.

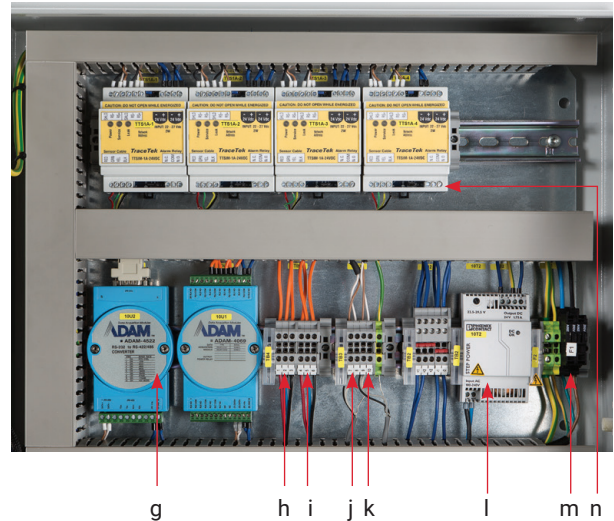
See the nVent RAYCHEM TraceTek TTSIM-1A Installation Instructions H57338 for details on sensor cable connection.

Figure 1: Interior of Door



- a. Buzzer with connector/terminal block
- b. RS232 Port to ADAM-4522 Converter and Host Port, with connector
- c. RS485 Port to Field Devices (SIMs, NRMs, Smart Gateway, etc.), with connector
- d. USB Ports with extension cable to front panel socket
- e. Ethernet / LAN ports
- f. 24 VDC power connection terminal block

Figure 2: Interior of Enclosure



- g. ADAM-4522 Converter and ADAM-4069 relay module (stacked)
- h. LEAK Summary Relay Terminal Block
- i. TROUBLE Summary Relay Terminal Block
- j. Field Port RS-485 Terminal Block
- k. Host RS-485 Terminal Block
- l. Power Supply
- m. Mains Power Terminal Block
- n. nVent RAYCHEM TraceTek TTSIM-1 or TTSIM-1A units (maximum of 4)

THESE INSTRUCTIONS APPLY TO THE FOLLOWING SET OF TT-TS12-PANELS:

Catalog Number	Part Number	Description
TT-TS12-Panel-0-E	1244-015331	Enclosure mounted TT-TS12 with no SIMs
TT-TS12-Panel-S1-1-E	1244-015332	Enclosure mounted TT-TS12 with 1 TTSIM-1
TT-TS12-Panel-S1-2-E	1244-015333	Enclosure mounted TT-TS12 with 2 TTSIM-1
TT-TS12-Panel-S1-3-E	1244-015334	Enclosure mounted TT-TS12 with 3 TTSIM-1
TT-TS12-Panel-S1-4-E	1244-015335	Enclosure mounted TT-TS12 with 4 TTSIM-1
TT-TS12-Panel-S1A-1-E	1244-015336	Enclosure mounted TT-TS12 with 1 TTSIM-1A
TT-TS12-Panel-S1A-1-E	1244-015337	Enclosure mounted TT-TS12 with 2 TTSIM-1A
TT-TS12-Panel-S1A-1-E	1244-015338	Enclosure mounted TT-TS12 with 3 TTSIM-1A
TT-TS12-Panel-S1A-1-E	1244-015339	Enclosure mounted TT-TS12 with 4 TTSIM-1A

All panels include: TT-TS12 Screen, power supply, ADAM-4522 (RS232-to-RS485 Converter), ADAM-4069 (8 channel relay module), buzzer, front panel USB extension, field wiring terminal blocks and space for up to 4 TTSIM units.

INSTALLATION ITEMS (NOT SUPPLIED)

- Wall fasteners for surface mounting appropriate to the wall surface material

TOOLS REQUIRED:

- Drills and chassis punch for electrical conduit or cable gland entries into TT-TS12-E-Panel at desired locations
- Center punch
- Phillips (cross-head) screwdriver
- Small flat-head screwdrivers for terminal block connections
- Large flat head screwdriver to operate door latch
- Wire cutter and stripper for field wiring connections
- Long handle 4mm T-Bar Allen wrench

STORAGE:

Keep the TT-TS12-E-Panel in a dry place prior to installation to avoid possible damage to internal components

TT-TS12-E-PANEL GENERAL INFORMATION:


Power Requirement	100 to 240 Vac; 50/60 Hz (A separate 16 Amp Branch Circuit with dedicated Circuit Breaker is required)
Measure weight unit	16.8kg (typical with 4 SIM's installed)
Dimensions (W x H x D)	500 mm x 400 mm x 210 mm
Power consumption	40 W (typical with 4 SIM's installed)
Built-in relays	3 SPDT Pre-assigned (Buzzer Control, LEAK, and TROUBLE); 1 SPST Pre-assigned (Watchdog) 1 SPDT; 3 SPST User Programmable Relays Additional channel specific relays available if TTSIM-1A units are installed Rating: 5 A at 250 Vac or 5 A at 24 Vdc
External Relays:	Expandable to 320 user programmed relays using TT-NRM-BASE and TT-NRM-2RO modules
Storage temperature	-20°C to 60°C (-4°F to 140°F)
Operating temperature	-20°C to 60°C (-4°F to 140°F)
Ingress Protection	IP 21

Approvals and Certifications: Panel including all components CE certified.

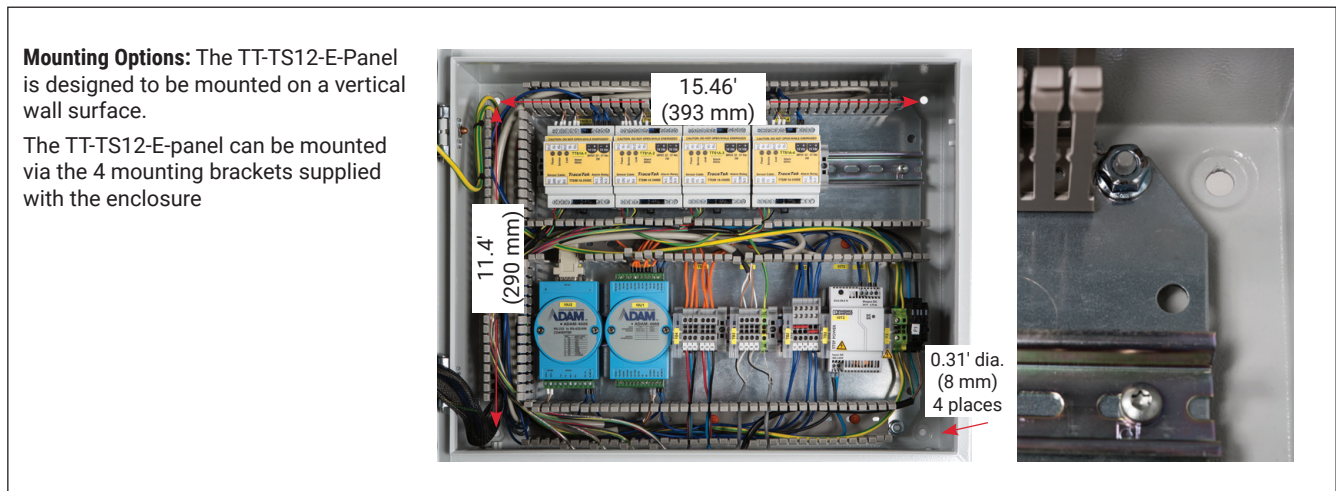
INSTALLING THE TT-TS12-E-PANEL

WARNING:

Ignition hazard. Do not mount the TT-TS12-E-Panel unit in a hazardous location. The TT-TS12-E-Panel must be in an ordinary area. Choose an office or control room location indoors where the TT-TS12-E-Panel will be protected from the elements and temperature extremes

 **Note:** The TT-TS12-E-Panel is an electronic unit. During installation, take the following precautions to avoid damage to its electronic components:


- Store the TT-TS12-E-Panel in its cardboard shipping box until ready to install
- Handle with care, avoid mechanical damage.
- Keep the electronics dry
- Avoid exposure to static electricity. Use personal grounding strap in high static environments
- Avoid contamination with metal filings, liquids, or other foreign matter. Use caution when drilling or punching holes for conduit entry
- Do not remove the protective film from the computer screen on the front of the unit until ready for use



CABLE GLAND ENTRIES

The primary cable entry surface is the bottom edge of the TT-TS12-E-Panel enclosure. It is the responsibility of the installer to note internal clearance and choose standard entry points such that the wire and cable routing do not interfere with the internal components. There are three categories of cable connections.

- A. Mains power – generally positioned in the lower right corner of the enclosure
- B. Network connections – (all of the following are optional and may not be relevant for a specific installation). Positioned on right half of enclosure bottom surface
 - a. RS485 twisted pair cable to any external SIM units; TT-NRM relay units; Smart Gateways; RTU radios; Fiber Optic Modem
 - b. RS485 twisted pair cable to any host BMS, PLC, or DCS system using serial communications
 - c. Up to two Ethernet cable connections to local LAN
 - d. Dry contact relay pairs from summary relays for LEAK, TROUBLE and Watchdog alarm signals
 - e. Dry contact relay pairs from user programmable contacts 5 through 8 of built in ADAM 4069 module
 - f. Dry contact relay pairs from TTSIM-1A units. (if installed)
- C. Leader Cables to TraceTek sensor cable or probe circuits - generally positioned to the center or left side of the enclosure bottom surface.

 **Note:** Remove the gland plate prior to drilling or punching holes for cable glands because of the risk of damage to the components or contamination due to metal filings.

GLAND PLATE PREPARATION

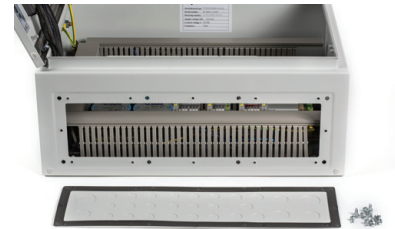
1. The TS12-E panel is equipped with a removable gland entry plate. This allows holes for cable entry and egress to be drilled or punched without risking damage to the panel's internal control electronics.



2. Remove the twelve (12) gland plate retention screws using a Phillips head screwdriver.



3. Remove the gland plate from the panel and move to an area where the access holes may be safely punched. Save the mounting screws.



4. Punch out the required number of holes in the gland plate to match the number of wires required for the installation. The holes can be punched out using a hammer and screwdriver. The TT-TS12-E comes with the following knock-out hole diameters:
 - 16.5mm – 18 openings
 - 20.5mm – 5 openings
 - 25.5mm – 4 openings
 - 32.5mm – 2 openings



5. Cable glands can now be mounted in the gland entry plate as required. Before routing cables through the glands, reinstall the cable gland plate in the bottom of the TT-TS12-E panel using the phillips head screws.



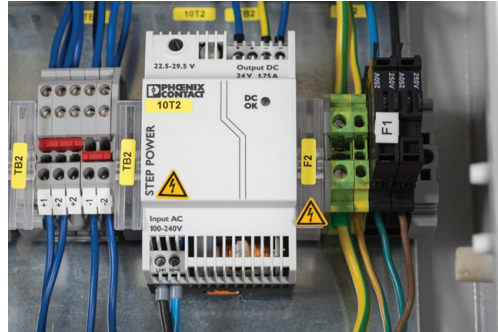
MAKING CONNECTIONS:

After re-installing the gland plate and routing the cables through the cable glands into the panel interior, the electrical connections can be made.

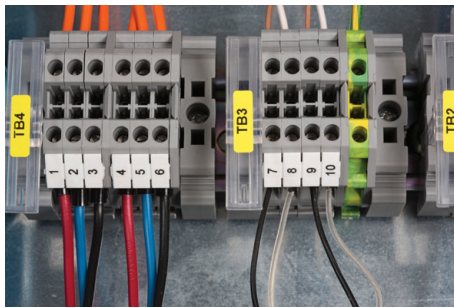
CAUTION:

1. Assure branch circuit to TT-TS12-E has been de-energized prior to working with line voltage wiring.

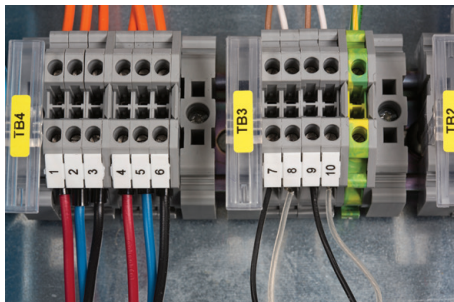
Connect mains power wires (100- 240 Vac 50/60 Hz) and ground to the terminal blocks in the lower right corner. Maximum conductor size is 6 mm². Connect ground wire (if provided) to yellow/green terminal block. See picture.



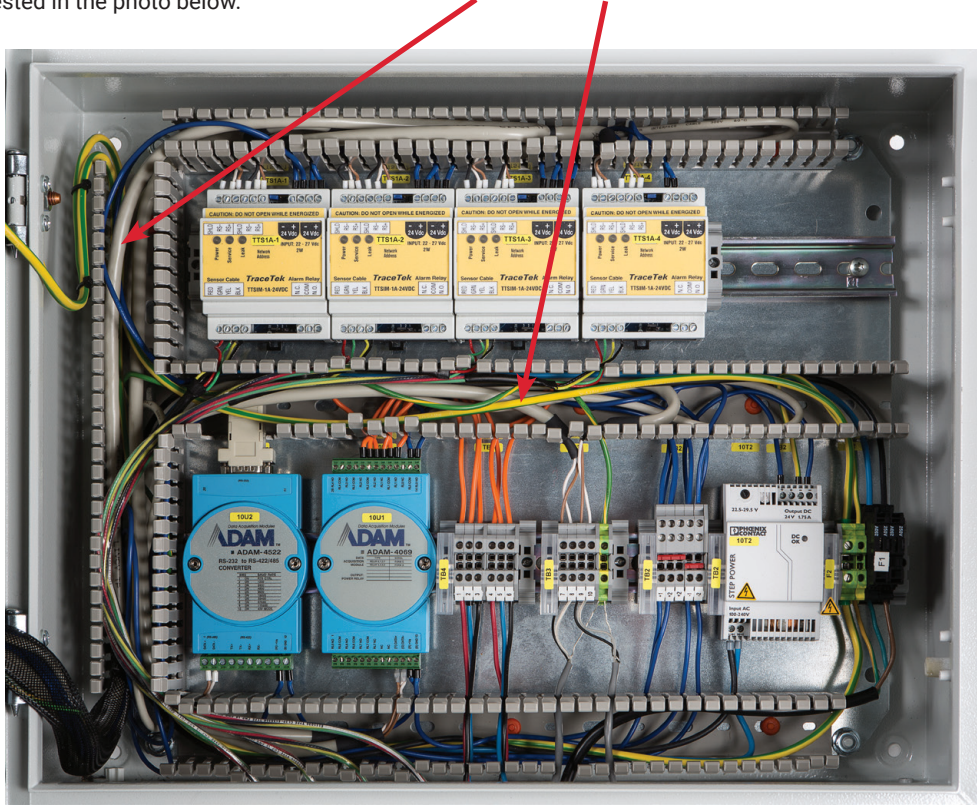
2. Make connections to summary relays at terminal block TB4 if required. See picture below.
 - a. Leak Summary Relay (NO: 1 COM: 2 NC: 3)
 - b. Trouble Summary Relay (NO: 4 COM: 5 NC: 6)



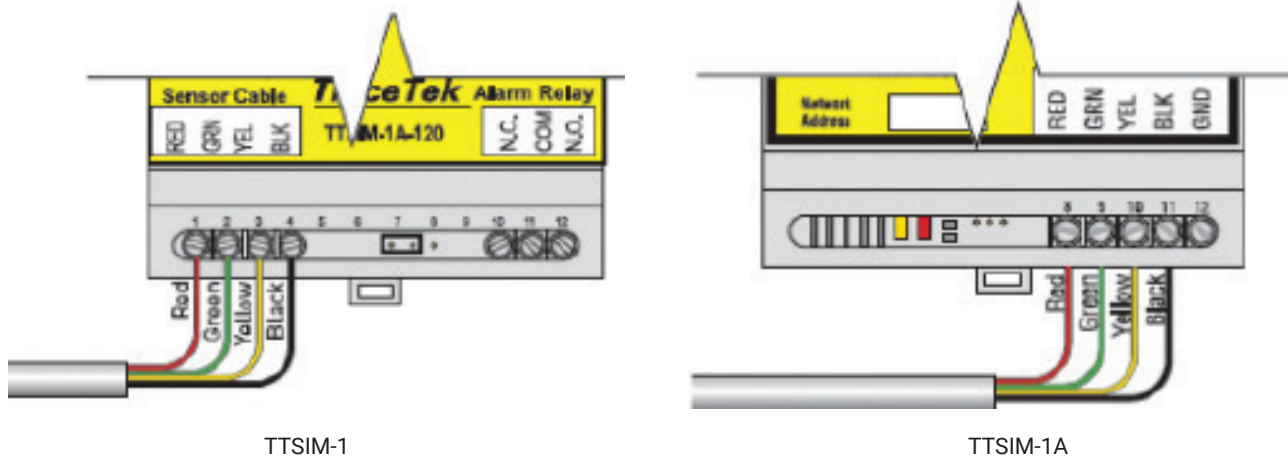
3. Connections to External SIM Network. See picture below.
 - a. External Modbus slave devices can be connected via twisted pair at terminals 7 (+) and 8 (-)
 - i. Permitted devices include: TTSIM-1; TTSIM-1A; TTSIM-2; ADAM-4069 relay modules; ADAM-4051 digital input modules; nVent RAYCHEM TraceTek TT-NRM Relay Modules; Emerson/Rosemount Smart Gateway; GE-MDS RTU radios (or equivalent); RS-485-to-fiber optic modems
 - ii. All slave devices must respond to 9600 baud ModbusRTU protocol.
4. Connections to Host Port. See picture below.
 - a. 2-wire RS485 serial ModbusRTU communications to host computers is supported at terminal 9 (+) and 10 (-) of Terminal Block TB3
 - b. Modbus address, baud rate, stop bits and parity, are adjustable to match the host system requirements. (See TT-TS12 and TT-TS12-E Operation Manual H80780 for details)
 - c. See Modbus Register Map for detailed listing of all available mapped parameters



5. Connecting sensor circuit leader cables to internal SIMs
 - a. A maximum of four TTSIM-1 or TTSIM-1A units are installed within the TT-TS12-E-Panel enclosure. Each TTSIM unit is designed to monitor one sensor cable circuit or one sensor probe circuit.
 - b. Each sensor circuit is connected to the TS12 enclosure with a 4-conductor leader cable. The standard color code for TraceTek leader cables is RED-GREEN-YELLOW-BLACK
 - c. Remove the snap-on wire duct covers and use the vertical and horizontal wire duct to organize the leader cables as suggested in the photo below.



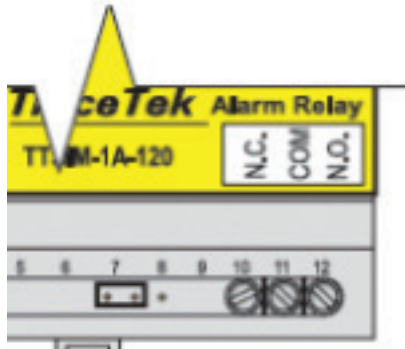
- d. Make connections to the individual SIM circuits as indicated in these drawings



- e. Detailed discussion of TTSIM-1 and TTSIM-1A installation and configuration can be found in publications H56830 and H57338 respectively.

6. Optional Additional Relay Connections

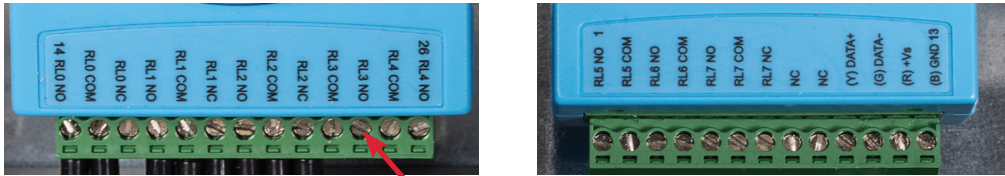
- a. TTSIM-1A units have a built in Form-C alarm relay that can be configured to indicate LEAK; LEAK or TROUBLE; or LEAK, SERVICE NEEDED or TROUBLE. The access to these individual relays is via Terminals 10,11 and 12 on each installed TTSIM-1A unit, see below.



- b. The ADAM-4069 module has 8 relays. The first three of these are pre-assigned for buzzer control, summary LEAK and summary TROUBLE. The fourth relay is a watchdog contact that switches to the alarm position if the ADAM-4069 fails to detect communications activity on the RS-485 external device buss. (Lack of activity indicates loss of power or a frozen computer).

The remaining 4 relays are available as user programmable relays (see H80780 Operation Manual for set-up options and details). Physical connections to the relays are made at the ADAM-4069 module

- i. The ADAM-4069 module (Unit 10U1) has 4 available Form-A (SPST) Normally Open relays available and 1 Form-C (SPDT) terminal strips on the top and bottom connector. Relays 4,5 and 6 are Form-A; relay 7 is Form-C
- ii. The connectors are removable for easier wiring.



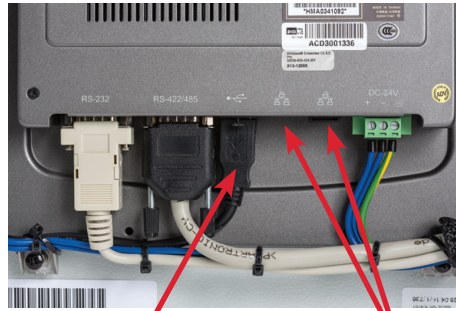
- v. Make relay connections as appropriate. The watchdog signal is between RL3 NO and RL3 COM.

7. Ethernet Connections

- a. The TT-TS12-E has two RJ-45 Ethernet/LAN connector sockets on the rear of the TT-TS12 touch screen.
- b. Use standard network cables to connect the TT-TS12-E to the local LAN for: email alarm notification, remote screen viewing and operation via VNC, Modbus/TCP and future network services.
- c. There are no terminal blocks or LAN connections on the back plane, so make the Ethernet connections the last field wiring step and leave sufficient slack to run from the gland entries to the rear of the TT-TS12-E touchscreen as mounted on the door panel.
- d. Take care when closing the enclosure door to avoid pinching the LAN cable.

8. Spare USB connection

- a. One USB port is permanently routed to the USB socket on the front of the TT-TS12-E-Panel enclosure. The front panel USB port is used for software updates, data base back-up, loading images or temporary connection of a mouse or keyboard during set-up and commissioning. A second USB socket is available on the rear of the TT-TS12 touchscreen and is normally not used. However the second USB port is fully functional and can be used if circumstances require a second USB connection. For instance a wireless keyboard/mouse dongle can be inserted in the spare USB socket while a USB thumb drive is inserted in the front panel socket.



USB Port

Ethernet Ports

FINAL INSPECTION:

Check for:

- No metal filings or other foreign materials present (vacuum or blow out)
- Back plane assembly hold down bolts are tight
- Mounting hardware tight
- Cable glands tightened
- All screw connections at terminal blocks snug (do not over tighten smaller screw terminals)
- All wires routed such that the door opens and closes freely
- All wire duct covers replaced
- Leader cables from sensor circuits identified
- Generally neat and organized appearance
- Fuses installed in terminal block fuse holders at mains power connection point (lower right corner of back plane assembly)

APPLY POWER:

Ensure that fuse holders at mains power connection terminal block are properly seated. Apply mains power at circuit breaker panel. (Note that the fuses in the TT-TS12-E-Panel mains power connection terminal block are designed to act as local disconnect for panel servicing).

Observe any installed TTSIM units for successful power on indications:

- TTSIM-1 indication is a red LED that blinks once every 10 seconds to indicate power and CPU activity
- TTSIM-1A has a green power on LED that blinks once every 5 seconds to indicate power and CPU activity.

CLOSE AND SECURE THE DOOR LATCH:

Refer to the TT-TS12 and TT-TS12-E Operation Manual H80780 for system configuration, set-up and operating instructions.

Observe the front screen of the TT-TS12 touchscreen for boot-up sequence. This process will take about 1 minute and the screen may go dark or appear to pause for several seconds from time to time during a normal start-up. Proper start up is indicated by a screen like that shown below, however the number and type of TTSIM may be different than what is shown in this example.



North America

Tel +1.800.545.6258
Fax +1.800.527.5703
thermal.info@nvent.com

Europe, Middle East, Africa

Tel +32.16.213.511
Fax +32.16.213.604
thermal.info@nvent.com

Asia Pacific

Tel +86.21.2412.1688
Fax +86.21.5426.3167
cn.thermal.info@nvent.com

Latin America

Tel +1.713.868.4800
Fax +1.713.868.2333
thermal.info@nvent.com



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