

NVENT LENTON PLUS AND NVENT LENTON PLUS 200

THE REBAR SPLICING SPECIALISTS FOR NUCLEAR CONSTRUCTION



FEATURES

- LENTON Plus splicing systems are designed to break the reinforcing bar remote from the rebar connector.
- LENTON Plus is available in Standard (A12), Position (P14L), and nVent LENTON Terminator (D14/D16) styles. Other nVent LENTON styles upon request.
- LENTON Plus splicing systems meet or exceed building code and DOT requirements. This includes but is not limited to CalTrans Ultimate, ACI 318 TYPE 2, IBC, ACI 349, ACI 359, AASHTO, and US Army Corp of Engineers.
- Terminator (D14/D16) is pre-qualified by various DOTs for use as Headed Bar Reinforcement and meets the requirements of ACI 318, ASTM A970, and AC 347.

U.S. Patent Nos. 6,880,224 7,509,048

LENTON Plus Project References

Fantasy Harbour Bridge, Myrtle Beach, SC USA

Galena Creek, Reno, NV USA

Marmaray Tunnel, Istanbul, Turkey

Santa Clara River Bridge, Oxnard, CA USA

Sellafield BNFL, Seascale, UK

Tacoma Narrows Bridge, Tacoma, WA USA

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NVENT LENTON PLUS MECHANICAL REBAR SPLICING SYSTEMS ACHIEVE BAR BREAK REMOTE

nVent, the worldwide manufacturer of the widely accepted Mechanical Rebar Splicing System, also offers the patented LENTON Plus and patent pending LENTON Plus 200 splicing systems. These systems address critical applications where the mechanical rebar connector is required (by design parameters) to force failure into the parent reinforcing bar, remote of the rebar connector. This most stringent connector demand is defined by some State Department of Transportation (DOT) guidelines as the Ultimate Rebar splicing classification.

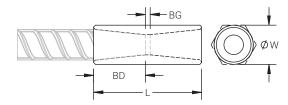
Both systems utilize the same proven traditional nVent LENTON taper threaded concept, but with a slight variation. In order to reliably achieve this high performance the threaded end of the rebar must be strengthened. LENTON Plus achieves this by hydraulically straightening (cold working) the end of the rebar prior to threading. The slightly reconfigured bar end is then placed into a standard nVent LENTON threading machine and a traditional nVent LENTON taper thread is machined onto the rebar. LENTON Plus 200 achieves the added strength by induction heat treating the end of previously threaded rebar through a tightly monitored and controlled process.

LENTON Plus is generally used for smaller bars (#4 through #11) and LENTON Plus 200 is used on larger bars (#10 through #18). Both systems are used in conjunction with the standard coupler (A12), the position coupler (P14L) and with the Terminator (D14/D16). While the nVent LENTON standard and position couplers are designed to mechanically connect two reinforcing bars together, the Terminator (D14/D16) is designed for headed bar reinforcement applications.

LENTON Plus and LENTON Plus 200 have been pre-qualified by various DOTs as an Ultimate Rebar splicing system. In addition, Terminator (D14/D16) is pre-qualified as a Headed Bar Reinforcement (end anchor) and meets the requirements of the current ASTM A970.

The LENTON Plus rebar splicing systems are designed to offer engineers and contractors, when required, an ultimate bar break remote splicing option. The nVent LENTON (A12/P14L) and Terminator (D14/D16) are extensions to the existing nVent ERICO mechanical rebar splicing systems and headed anchors. For ACI and IBC Types 1 & 2 applications we offer our standard coupler families (A2/P9) and standard Terminator (D6).

nVent has experienced staff and resources available to help you select a splicing or anchor system to meet your needs. Contact your local representative for independent testing data, product samples, availability or to discuss specific applications.



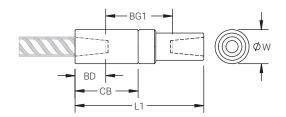
NVENT LENTON PLUS STANDARD BAR-TO-BAR COUPLERS - A12

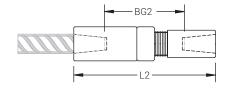
Designed to splice the same diameter bars where one bar can be rotated.

| Part | Rebar Size | | | Hex Width | Diameter | Length | Bar Depth | Bar Gap | Unit | LENTON | LENTON |
|----------|------------|----|--------|-----------|----------|--------|-----------|---------|--------|--------------|--------------|
| Number | Metric | US | Canada | W | Ø | L | BD | BG | Weight | Plus | Plus 200 |
| EL12A12 | 12 | 4 | 10 | 0.69 | | 1.96 | 0.73 | 0.50 | 0.1 | √ | |
| EL16A12 | 16 | 5 | 15 | 0.88 | | 2.41 | 0.96 | 0.49 | 0.3 | √ | |
| EL20A12 | 20 | 6 | 20 | 1.06 | | 3.41 | 1.37 | 0.67 | 0.6 | √ | |
| EL22A12 | 22 | 7 | | 1.19 | | 3.60 | 1.46 | 0.68 | 0.8 | √ | |
| EL25A12 | 25 | 8 | 25 | | 1.38 | 3.80 | 1.57 | 0.66 | 1.0 | √ | |
| EL28A12 | 28 | 9 | 30 | | 1.50 | 3.97 | 1.65 | 0.67 | 1.1 | √ | |
| EL32A12 | 32 | 10 | | | 1.75 | 4.23 | 1.78 | 0.67 | 1.7 | \checkmark | \checkmark |
| EL36A12 | 36 | 11 | 35 | | 1.88 | 4.76 | 2.04 | 0.68 | 2.0 | √ | √ |
| EL43TA12 | 43 | 14 | 45 | | 2.25 | 6.22 | 2.60 | 1.02 | 3.8 | | √ |
| EL57TA12 | 57 | 18 | 55 | | 3.00 | 7.57 | 3.28 | 1.01 | 8.3 | | √ |

Bar dimensions and weights listed may vary by region. Coupler sizes not shown may be available by special order. Contact your nVent representative for more information on special sizes.

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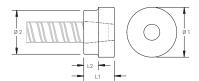


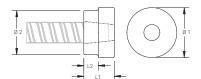


NVENT LENTON PLUS POSITION COUPLER - P14L

P14L Position Couplers are for use with curved, bent, or straight bars, when neither bar can be rotated and where the ongoing bar is free to move in its axial direction.

| | Rebar S | ize | | | Length | Length | Bar | Bar Gap | Bar Gap | Coupler | | | LENTON |
|----------------|---------|-----|--------|---------------|---------|---------|-------------|----------|----------|------------|----------------|----------------|-------------|
| Part Number | Metric | US | Canada | Diameter Ø | 1 L1 | 2 L2 | Depth BD | 1 BG1 | 2 BG2 | Body CB | Unit Weight | LENTON Plus | Plus 200 |
| EL12P14L | 12 | 4 | 10 | 1.00 | 3.85 | 4.07 | 0.73 | 2.36 | 2.56 | 1.82 | 1.23 | √ | |
| EL16P14L | 16 | 5 | 15 | 1.38 | 4.39 | 4.62 | 0.96 | 2.52 | 2.72 | 2.13 | 1.03 | √ | |
| EL20P14L | 20 | 6 | 20 | 1.38 | 5.98 | 6.34 | 1.37 | 3.23 | 3.58 | 2.98 | 1.92 | √ | |
| EL22P14L | 22 | 7 | | 1.75 | 6.31 | 6.67 | 1.46 | 3.39 | 3.74 | 3.15 | 3.07 | √ | |
| EL25P14L | 25 | 8 | 25 | 1.75 | 6.64 | 6.99 | 1.57 | 3.50 | 3.86 | 3.37 | 2.84 | √ | |
| EL28P14L | 28 | 9 | 30 | 2.00 | 6.90 | 7.25 | 1.65 | 3.58 | 3.94 | 3.54 | 3.78 | √ | |
| EL32P14L | 32 | 10 | | 2.25 | 7.55 | 7.91 | 1.78 | 4.02 | 4.37 | 3.79 | 5.41 | √ | √ |
| EL36P14L | 36 | 11 | 35 | 2.50 | 8.13 | 8.48 | 2.04 | 4.06 | 4.41 | 4.13 | 6.87 | √ | √ |
| EL43TP14L | 43 | 14 | 45 | 3.00 | 10.79 | 11.41 | 2.60 | 5.59 | 6.22 | 5.60 | 13.33 | | √ |
| EL57TP14L | 57 | 18 | 55 | 4.00 | 12.61 | 13.23 | 3.28 | 6.06 | 6.69 | 6.59 | 26.25 | | √ |



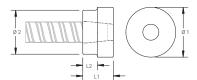


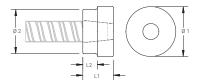
NVENT LENTON PLUS TERMINATOR - D14

The Terminator is an oversized half coupler that secures to the end of reinforcing steel effectively replacing hooked rebar and reducing congestion.

| Part | Rebar Size | | | Diameter 1 | Diameter 2 | Length 1 | Length 2 | Unit | LENTON | LENTON |
|----------|------------|----|--------|------------|------------|----------|----------|--------|--------|----------|
| Number | Metric | US | Canada | Ø1 | Ø1 | L1 | L2 | Weight | Plus | Plus 200 |
| EL12D14 | 12 | 4 | 10 | 1.75 | | 0.72 | | 0.5 | √ | |
| EL16D14 | 16 | 5 | 15 | 2.00 | | 0.94 | | 0.9 | √ | |
| EL20D14 | 20 | 6 | 20 | 2.50 | | 1.37 | | 1.8 | √ | |
| EL22D14 | 22 | 7 | | 2.75 | | 1.46 | | 2.3 | √ | |
| EL25D14 | 25 | 8 | 25 | 3.25 | | 1.57 | | 3.2 | √ | |
| EL28D14 | 28 | 9 | 30 | 3.75 | 1.66 | 1.65 | 0.98 | 2.3 | √ | |
| EL32D14 | 32 | 10 | | 4.00 | 1.87 | 1.78 | 0.98 | 3.1 | √ | ✓ |
| EL36D14 | 36 | 11 | 35 | 4.50 | 2.08 | 2.04 | 0.98 | 5.0 | √ | √ |
| EL43TD14 | 43 | 14 | 45 | 5.35 | 2.50 | 2.64 | 1.33 | 9.1 | √ | ✓ |
| EL57TD14 | 57 | 18 | 55 | 7.13 | 3.13 | 3.31 | 1.63 | 21.5 | | √ |

Diameter exceeds 10X (net 9X) bar area requirements of ASTM A970 and ACI 318.





PLUS TERMINATOR - D16

The Terminator is an oversized half coupler that secures to the end of reinforcing steel effectively replacing hooked rebar and reducing congestion.

| Part | Rebar Siz | е | | Diameter 1 | Diameter 2 | Length 1 | Length 2 | Unit | LENTON | LENTON |
|----------|-----------|----|--------|------------|------------|----------|----------|--------|--------|----------|
| Number | Metric | US | Canada | Ø1 | Ø1 | L1 | L2 | Weight | Plus | Plus 200 |
| EL12D16 | 12 | 4 | 10 | 1.38 | | 0.73 | | 0.3 | √ | |
| EL16D16 | 16 | 5 | 15 | 1.50 | | 0.94 | | 0.4 | √ | |
| EL20D16 | 20 | 6 | 20 | 1.88 | | 1.38 | | 0.9 | √ | |
| EL22D16 | 22 | 7 | | 2.00 | | 1.48 | | 1.1 | √ | |
| EL25D16 | 25 | 8 | 25 | 2.25 | | 1.57 | | 1.5 | ✓ | |
| EL28D16 | 28 | 9 | 30 | 2.75 | | 1.65 | | 2.4 | √ | |
| EL32D16 | 32 | 10 | | 3.00 | | 1.79 | | 3.1 | √ | ✓ |
| EL36D16 | 36 | 11 | 35 | 3.25 | | 2.05 | | 4.0 | ✓ | √ |
| EL43TD16 | 43 | 14 | 45 | 4.00 | 2.50 | 2.64 | 0.98 | 6.7 | √ | √ |
| EL57TD16 | 57 | 18 | 55 | 5.13 | 3.00 | 3.31 | 0.98 | 12.7 | | √ |

Diameter exceeds 5X (net 4X) bar area requirements of ASTM A970 and ACI 318.



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