

Product Name: nVent ERICO Cadweld Exolon

Supersedes Date: 2019-06-07

SDS-ID: CadweldExolon\_OSHA

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## SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

### 1.1. Product identifier

Product identifier name: nVent ERICO Cadweld Exolon

Other means of identification: Inclusive of material type:

Welding Material - F20

### 1.2. Recommended use of the chemical and restrictions on use

Application: Exothermic welding material

Restrictions: None specified

### 1.3. Details of the supplier of the safety data sheet

Manufacturer: nVent  
ERICO International Corporation  
34600 Solon Road  
Solon, Ohio 44139  
Tel:(440) 248-0100

Further information can be obtained from: [jacob.williams@nvent.com](mailto:jacob.williams@nvent.com)

### 1.4. Emergency telephone number

Emergency telephone: ChemTel  
1-800-255-3924 USA and Canada  
+01-813-248-0585 International

## SECTION 2: Hazards Identification

### 2.1. Classification of the chemical

The product is electrical welding material. It is hazardous per OSHA.

OSHA:

Eye Damage Category 1  
Acute Toxicity – Oral Category 4  
Acute Toxicity – Inhalation Category 4  
Combustible Dust

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Label elements:



Pictograms:

Signal word: Danger

Hazard statements:

Causes serious eye damage

Harmful if swallowed

Harmful if inhaled

May form combustible dust concentrations in air

Precautionary statements:

Avoid breathing dust or fume.

Wash hands and skin thoroughly after handling.

Do not eat, drink or smoke when using this product.

Use only outdoors or in a well-ventilated area.

Wear protective gloves, protective clothing, eye protection and face protection.

If swallowed: Call a poison center or doctor if you feel unwell.

If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center or doctor if you feel unwell.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing. Immediately call a poison center, doctor, or seek medical attention if molten product contacts eyes or if eye irritation persists after exposure to dust.

Rinse mouth.

Dispose of contents and container in accordance with local, state, national, and international regulations.

## **2.2. Other hazards**

Other:

Improper use of the product or inadequate preparation of the conductors, molds or surroundings can result in aggressive reactions. Self-propagating high temperature reaction will occur if heated above ignition temperature. Generates molten metal in excess of 3632°F, slag and dense, dusty smoke. The molten product can cause serious burns. Inhalation of powder or fumes may cause metal fume fever. Exposure to reaction by-products: See section 8.

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### **3.1. Mixtures**

Only classified substances above threshold limits are shown.

<u>%</u>	<u>CAS-No.</u>	<u>Chemical Name</u>
25-75	1317-39-1	Cuprous oxide
1-20	1317-38-0	Cupric oxide
1-15	7440-50-8	Copper
1-15	7429-90-5	Aluminum powder (stabilized)

## SECTION 4: FIRST AID MEASURES

### **4.1. Description of first aid measures**

Molten product will cause skin burns and if in contact with eyes while in a molten state may cause serious damage.

Inhalation: Inhalation of welding fumes/dust inhalation: Move into fresh air and keep at rest. In case of persistent throat irritation or coughing: Seek medical attention and bring these instructions.

Skin contact: Remove contaminated clothes and rinse skin thoroughly with water. If material is hot, treat for thermal burns and get immediate medical attention.

Eye contact: Dust in the eyes: Do not rub eye. Immediately flush with plenty of water for up to 15 minutes. Remove any contact lenses and open eyelids widely. If irritation persists: Seek medical attention and bring these instructions.

Ingestion: Immediately rinse mouth and drink plenty of water. Keep person under observation. If person becomes uncomfortable seek hospital and bring these instructions.

### **4.2. Most important symptoms and effects, both acute and delayed**

Symptoms/effects: Inhalation of powder or fumes may cause metal fume fever. Symptoms like headache, fatigue and nausea may appear. See section 11 for more detailed information on health effects and symptoms.

### **4.3. Indication of any immediate medical attention and special treatment needed**

Medical attention/treatments: Burns (in contact with molten metal, slag or hot equipment): Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital.

## SECTION 5: FIREFIGHTING MEASURES

### 5.1. Extinguishing media

Extinguishing media: Extinguish with dry sand and/or flood with large amounts of water.

Extinguishing media which are not suitable: Hand water buckets or hand storage pumps. Molten metal contact with water can cause small pockets of superheated steam.

Use fire-extinguishing media appropriate for surrounding materials.

### 5.2. Special hazards arising from the substance or mixture

Specific hazards: During fire, gases hazardous to health may be formed.  
Ignition temperature: >1742°F

In the event that the packaging materials are ignited, the immediate and direct application of large quantities of water will effectively eliminate the spread of fire to the surrounding areas. The ignition of the packaging materials may, in rare cases, lead to ignition. Direct application of a continuous heavy stream of water is recommended.

Ignition of large quantities of exothermic materials may result in large volumes of dense smoke.

### 5.1. Advice for firefighters

Protective equipment for firefighters: Selection of respiratory protection for firefighting: follow the general fire precautions indicated in the workplace.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### 6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions: Avoid inhalation of dust. Do not breathe fumes. Avoid contact with skin and eyes. Follow precautions for safe handling described in this safety data sheet.

Remove sources of ignition. Ventilate well.

### 6.2. Environmental precautions

Environmental precautions: Precaution should be taken to prevent hot material and reaction byproducts from contact with combustible materials in surrounding areas. Avoid spreading dust or contaminated materials. Avoid discharge to the aquatic environment. Contact local authorities in case of spillage to drain/aquatic environment.

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### **6.3. Methods and material for containment and cleaning up**

Methods for cleaning up: Remove sources of ignition. Sweep up spilled substance and remove to safe place.  
For large spills use natural fiber brush or broom with a conductive, non-sparking pan.

### **6.4. Reference to other sections**

Reference: For personal protection, see section 8. For waste disposal, see section 13.

## **SECTION 7: HANDLING AND STORAGE**

### **7.1. Precautions for safe handling**

Safe handling advice: Avoid inhalation of dust. Do not breathe fumes. Avoid contact with skin and eyes. Observe good chemical hygiene practices. nVent ERICO Cadweld Exolon Welding and Filler Materials are designed for use in nVent ERICO Cadweld equipment only. Use of improper or damaged equipment can lead to exposure to molten metal and reaction byproducts.

Technical measures: Do not smoke or use open fire or other sources of ignition. Work practice should minimize risk of contact. All product instructions should be followed to ensure proper welding and safety.

Technical precautions: Confined space: Local exhaust is recommended.

### **7.2. Conditions for safe storage, including any incompatibilities**

Technical measures for safe storage: nVent ERICO Cadweld Exolon Welding and Filler Materials should be stored in a clean, dry and secure location. Storage should include provisions to minimize rough handling, excessive vibration and physical abuse. All outer packages must be stored in accordance with label markings.

Storage conditions: If evidence is present of damaged or contaminated products, these units should not be used.

If proper storage is maintained, nVent ERICO Cadweld Exolon Materials do not exhibit any storage or shelf life.

### **7.3. Specific end use(s)**

Specific use(s): Welding material

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1. Control parameters

A detailed fume analysis was conducted on nVent ERICO Cadweld Exolon Welding Material. Reaction byproducts were tested for total dust, respirable dust, metals, acids, fluorides, and various elements identified in typical welding fume analysis. All sampling and analysis followed methodologies dictated by the National Institute of Occupational Safety and Health (NIOSH) and by the U.S. Occupational Safety and Health Administration (OSHA). A certified Industrial Hygienist did the sample collection and independent labs conducted all analytical work.

Data collected was evaluated and compared to limits set by the American Conference of Governmental Industrial Hygienists (ACGIH) and OSHA. As a worst-case scenario, calculations were completed based on a sealed 800 cubic foot room with no ventilation. These calculations indicate that the copper fume PEL would be the limiting factor. Under normal outdoor use or in ventilated areas threshold limits are beyond any expected exposure limits.

Occupational exposure limits:

<u>CAS-No.:</u>	<u>Chemical name:</u>	<u>As:</u>	<u>Exposure limits:</u>	<u>Type:</u>	<u>Notes:</u>	<u>References:</u>
7429-90-5	Aluminum metal, respirable fraction	Al	5 mg/m3	TWA	-	OSHA
7429-90-5	Aluminum metal, total dust	Al	15 mg/m3	TWA	-	OSHA
7429-90-5	Aluminum metal, respirable fraction	-	1 mg/m3	TWA	A4	ACGIH
7440-21-3	Silicon, respirable fraction	-	5 mg/m3	TWA	-	OSHA
7440-21-3	Silicon, total dust	-	15 mg/m3	TWA	-	OSHA
7440-50-8	Copper, dusts and mists	Cu	1 mg/m3	TWA	-	OSHA
7440-50-8	Copper, dusts and mists	Cu	1 mg/m3	TWA	-	ACGIH
7440-50-8	Copper, fume	Cu	0.1 mg/m3	TWA	-	OSHA
7440-50-8	Copper, fume	-	0.2 mg/m3	TWA	-	ACGIH
	Fluoride	F	2.5 mg/m3	TWA		OSHA
	Fluoride	F	2.5 mg/m3	TWA	A4; BEI	ACGIH

Notes: A4 – Not classifiable as a Human Carcinogen; BEI – Biological Exposure Indices

### 8.2. Exposure controls

Engineering measures:

Provide adequate ventilation. Observe Occupational Exposure Limits and minimize the risk of inhalation of dust and fumes.

Personal protection:

Personal protection equipment should be chosen according to the relevant standards and in discussion with the supplier of the personal protective equipment.

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<u>Respiratory equipment:</u>	Normal use precludes use of special protection as material is generally used out of doors, in small quantities and is of short duration. In case of inadequate ventilation and work of long duration or on large surface areas in confined room, wear suitable respiratory equipment for dusts and metal fumes.
<u>Hand protection:</u>	Heat insulated protective gloves. Recommended for handling hot equipment.
<u>Eye protection:</u>	Wear safety glasses. Avoid looking directly at the light generated by the reaction, unless specialized welding eye protection is used.
<u>Skin protection:</u>	Use protective clothing, which covers arms and legs.
<u>Hygiene measures:</u>	Wash hands after handling. Change contaminated clothing.

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

### 9.1. Information on basic physical and chemical properties

<u>Form:</u>	Granular
<u>Color:</u>	Gray-black
<u>Odor:</u>	Odorless
<u>pH:</u>	Not available
<u>Melting point / freezing point:</u>	1999°F
<u>Boiling point:</u>	Not relevant
<u>Flash point:</u>	Not relevant
<u>Evaporation rate:</u>	Not relevant
<u>Flammability:</u>	Not flammable
<u>Upper/lower flammability or explosive limits:</u>	Not known
<u>Vapor pressure:</u>	Not relevant
<u>Vapor density:</u>	Not relevant
<u>Relative density/specific gravity (water=1):</u>	5.5
<u>Solubility:</u>	Insoluble in water
<u>Partition coefficient (n- octanol/water):</u>	Not available
<u>Auto-ignition temperature:</u>	>1742°F
<u>Decomposition temperature:</u>	Not available
<u>Viscosity:</u>	Not relevant
<u>Oxidizing properties:</u>	Not available

## SECTION 10: STABILITY AND REACTIVITY

### **10.1. Reactivity**

Reactivity: See hazardous reactions.

### **10.2. Chemical stability**

Stability: Stable. Not sensitive to vibrations, shock or impact and is not subject to spontaneous ignition.

### **10.3. Possibility of hazardous reactions**

Hazardous reactions: Aggressive reactions are possible if excess moisture, grease, or other combustible substances are present in the mold, on the connector, or on the conductors to be welded. Care should be taken to ensure proper preparation in accordance with instruction prints.

### **10.4. Conditions to avoid**

Conditions/materials to avoid: Temperatures above ignition point.

### **10.5. Incompatible materials**

Incompatible materials: Typical of problems associated with molten metals.

### **Hazardous decomposition products**

Hazardous decomposition products: None under normal conditions. Polymerization will not occur.

## SECTION 11: TOXICOLOGICAL INFORMATION

### **11.1. Information on toxicological effects**

Acute toxicity (oral): Harmful if swallowed, based on Cuprous oxide component.

Acute toxicity (dermal): Based on available data, the classification criteria are not met.

Acute toxicity (inhalation): Harmful if inhaled, based on Cuprous oxide component.

Skin corrosion/irritation: Based on available data, the classification criteria are not met.

Eye damage/irritation: Causes serious eye damage from Cuprous oxide component.

Respiratory sensitization: Based on available data, the classification criteria are not met.

Skin sensitization: Based on available data, the classification criteria are not met.

Germ cell mutagenicity: Based on available data, the classification criteria are not met.

Carcinogenicity: Based on available data, the classification criteria are not met. Components are not



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listed as carcinogens by the NTP, IARC, or OSHA at 29 CFR 1910 Subpart Z.

Reproductive toxicity: Based on available data, the classification criteria are not met.

STOT - Single exposure: Based on available data, the classification criteria are not met.

STOT- Repeated exposure: Based on available data, the classification criteria are not met.

Aspiration hazard: Based on available data, the classification criteria are not met.

Inhalation: Heating above the melting point releases metallic oxides which may cause metal fume fever by inhalation. The symptoms are shivering, fever, malaise and muscular pain.

Skin contact: Dust may have an irritating effect on moist skin. Prolonged and/or repeated contact: May cause eczema-like skin disorders (dermatitis). The molten product can cause serious burns.

Eye contact: Particles/fumes in the eyes may cause discomfort/irritation.

Ingestion: Ingestion may cause nausea, headache, dizziness and intoxication.

Specific effects: Frequent inhalation of dust over a long period of time increases the risk of developing lung diseases. Copper oxides may by repeated or prolonged inhalation occasionally cause ulceration and perforation of the nasal septum. Long term exposure to copper containing dusts may cause allergic dermatitis.

Toxicological data: LD<sub>50</sub> (oral, rat): 1340 mg/kg (Cuprous oxide);  
No LC<sub>50</sub> data available. Cuprous oxide is noted as Acute Toxicity – Inhalation Category 4 per ECHA harmonized classification scheme.

## SECTION 12: ECOLOGICAL INFORMATION

### 12.1. Toxicity

Ecotoxicity: Very toxic to aquatic organisms with long-term adverse effects in the aquatic environment.  
M-factor (acute)  
Cuprous oxide: 100  
Cupric oxide: 100

### 12.2. Persistence and degradability

Degradability: The product solely consists of inorganic compounds which are not biodegradable.

### 12.3. Bioaccumulative potential

Bioaccumulative potential: No data available on bioaccumulation.

### 12.4. Mobility in soil

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Mobility: The product is not volatile but may be spread by dust-raising handling.

### **12.5. Results of PBT and vPvB assessment**

PBT/vPvB: This product does not contain any PBT or vPvB substances.

### **12.6. Other adverse effects**

Other adverse effects: None known.

## **SECTION 13: DISPOSAL CONSIDERATIONS**

### **13.1. Waste treatment methods**

Dispose of waste and residues in accordance with applicable authority requirements.

## **SECTION 14: TRANSPORTATION INFORMATION**

This product is not a hazardous material per US transportation regulations. Due to the minimal quantity (5 kg or less) per inner package, nVent ERICO Cadweld Exolon Welding Material is excepted from all international transport regulations except the general packaging requirements. No transportation marks, labels, placards, shipping papers, etc. are required, as packaged by nVent.

If larger package quantities are shipped internationally or on an IATA airline, use the dangerous goods information in section 14.2 to determine all applicable regulations.

### **14.1. DOT Classification for Domestic (U.S. Only) Ground, Air, and Vessel**

Not regulated as hazardous material by DOT.

### **14.2. ICAO/IATA/IMO Classification**

Identification number: UN 3077

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (CUPROUS OXIDE, CUPRIC OXIDE)

Class: 9

Packing group: III

Environmentally hazardous to the aquatic environment/marine pollutant: Yes

## **SECTION 15: REGULATORY INFORMATION**

### **15.1. Safety, health and environmental regulations/legislation for the substance or mixture**

National regulation: Local, state, and national and regulations may apply.



# SAFETY DATA SHEET

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TSCA:

The ingredients in this product are on the TSCA Inventory.

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SARA Title III: Section 302 Extremely Hazardous Substance: Not reportable

Section 304: Not reportable

Section 311/312 Hazard Category: Immediate (acute)

Section 313: Aluminum (fume or dust), copper and copper compounds are subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right to Know Act of 1986 (EPCRA or SARA Title III) and 40 CFR 372.

CERCLA RQ: Copper = 5,000 pounds (particles of 100 micrometers or less)

Copper compounds are CERCLA hazardous substances but no RQ is assigned,

### **15.2. Chemical safety assessment**

CSA status: No information available.

## **SECTION 16: OTHER INFORMATION**

The user must be instructed in the proper work procedure and be familiar with the contents of this SDS.

### Abbreviations and acronyms:

ACGIH	American Conference of Industrial Hygienists
CAS No.	Chemical Abstracts Service registry number
CERCLA	Comprehensive Environmental Response, Compensation, and Liability Act
CFR	Code of Federal Regulations
DOT HMR	Department of Transportation Hazardous Materials Regulations
ECHA	European Chemicals Agency
IARC	International Agency for Research on Cancer
IATA DGR	International Air Transport Association Dangerous Goods Regulations
ICAO	International Civil Aviation Organization
IMO	International Maritime Organization
LC <sub>50</sub> /LD <sub>50</sub>	Lethal concentration/dose to 50% of exposed laboratory animals
NIOSH	US National Institute of Occupational Safety and Health
n.o.s.	Not otherwise specified
NTP	National Toxicology Program
OSHA	US Occupational Safety Health Administration
PBT	Persistent, bioaccumulative and toxic
PEL	Permissible exposure limit
RQ	Reportable quantity
SARA	Superfund Amendments and Reauthorization Act
SDS	Safety data sheet

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STOT	Specific target organ toxicity
Tel	Telephone number
TSCA	Toxic Substances Control Act
TWA	Time weighted average
UN	United Nations
US/USA	United States
vPvB	Very persistent and very bioaccumulative

Additional information: OSHA information based on 29 CFR 1910.1200.

Transportation information based on 49 CFR 173, 2020 IATA DGR and 2018 IMDG Code.

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The information on this data sheet represents our current data and is reliable provided that the product is used under the prescribed conditions and in accordance with the application specified on the packaging and/or in the technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user.