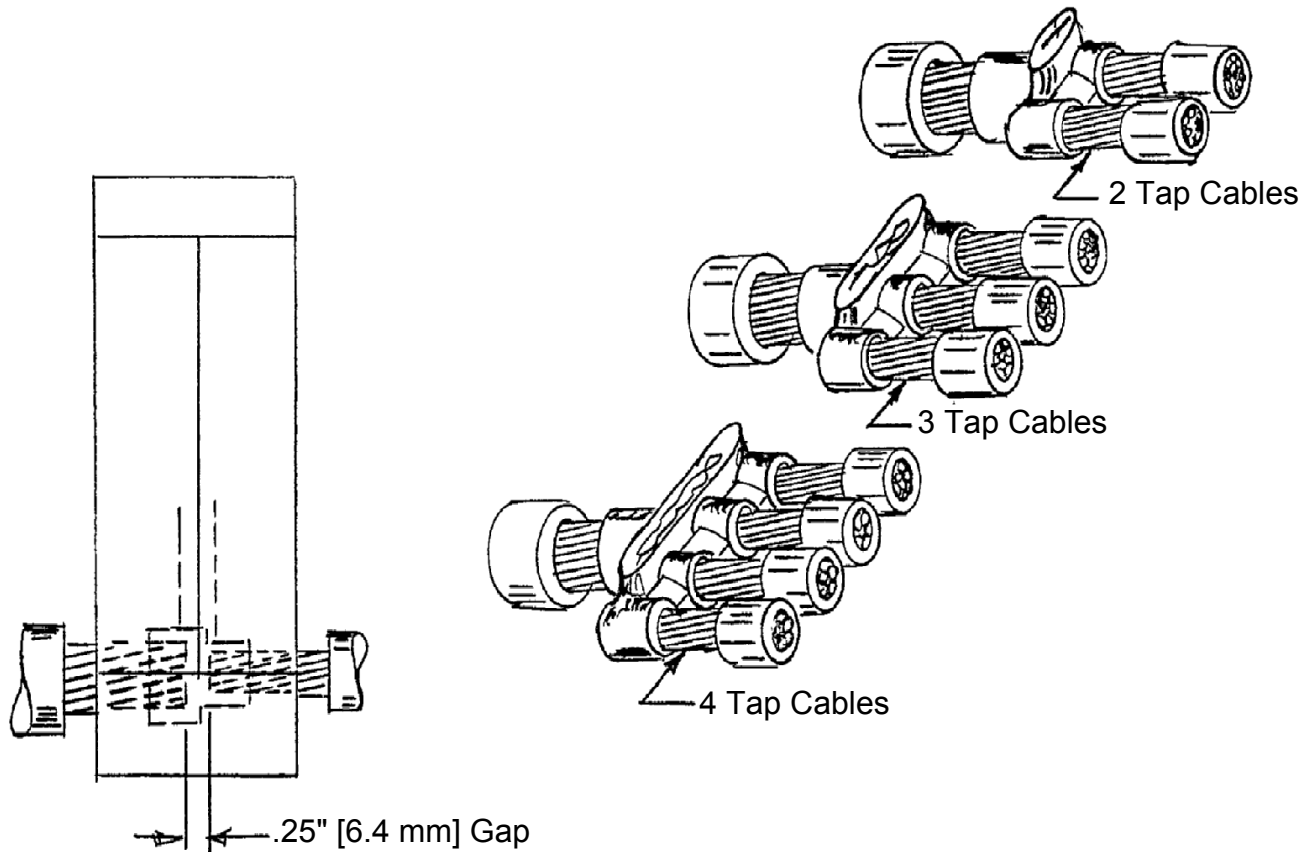


# Type SC Connection Rail Transportation



Prior to making a connection, read and follow the full instruction sheet IPRNS, IPP, and the full instruction sheet shipped with CADWELD® (IPX), and special instructions below.

1. Strip cables 2.5" [63.5 mm] from end to be welded.
2. Position cables in lower section of mold.
3. Gap cables .25" [6.4 mm] (As shown above), center gap under tap hole. Latch upper mold halves together and place in position on lower mold half. Clamp top and bottom together.

**WARNING:**

1. ERICO products shall be installed and used only as indicated in ERICO product instruction sheets and training materials. Instruction sheets are available at [www.erico.com](http://www.erico.com) and from your ERICO customer service representative.
2. ERICO products must never be used for a purpose other than the purpose for which they were designed or in a manner that exceeds specified load ratings.
3. All instructions must be completely followed to ensure proper and safe installation and performance.
4. Improper installation, misuse, misapplication or other failure to completely follow ERICO's instructions and warnings may cause product malfunction, property damage, serious bodily injury and death.

**SAFETY INSTRUCTIONS:**

All governing codes and regulations and those required by the job site must be observed. Always use appropriate safety equipment such as eye protection, hard hat, and gloves as appropriate to the application.

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