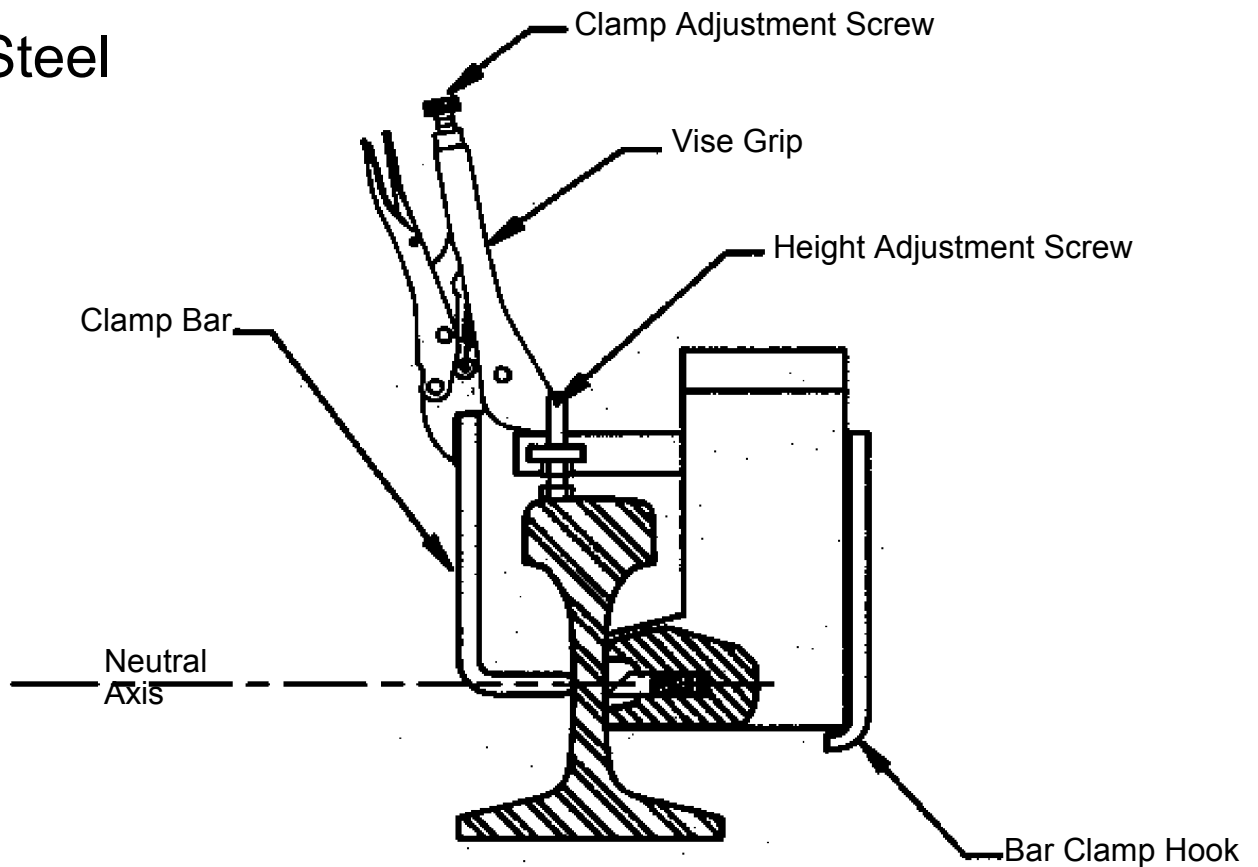


Stud to Vertical Steel



Prior to making a connection, read and follow the full instruction sheet IPRLBR, the full instruction sheet IPP, the full instruction sheet shipped with CADWELD® (IPX), and special instructions below.

1. Insert stud into mold as far as it will go (As shown above).
2. Lock mold halves together with "E-Z" change clamp.
3. Position clamp bar between "E-Z" clamp handles, with mold resting on bar clamp hook (As shown above).
4. Using the locking pliers on clamp, open clamp bar and position over rail head with height adjusting screws resting on head of rail.
5. Adjust the adjusting screws until center of clamp bar is on neutral axis of rail.
6. Check that mold face fits snug against rail.
7. Using the vise grip adjustment screw, adjust clamp bar and lock clamp and mold to rail at neutral axis (Do not over tighten).

WARNING:

1. ERICO products shall be installed and used only as indicated in ERICO product instruction sheets and training materials. Instruction sheets are available at www.erico.com and from your ERICO customer service representative.
2. ERICO products must never be used for a purpose other than the purpose for which they were designed or in a manner that exceeds specified load ratings.
3. All instructions must be completely followed to ensure proper and safe installation and performance.
4. Improper installation, misuse, misapplication or other failure to completely follow ERICO's instructions and warnings may cause product malfunction, property damage, serious bodily injury and death.

SAFETY INSTRUCTIONS:

All governing codes and regulations and those required by the job site must be observed. Always use appropriate safety equipment such as eye protection, hard hat, and gloves as appropriate to the application.

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