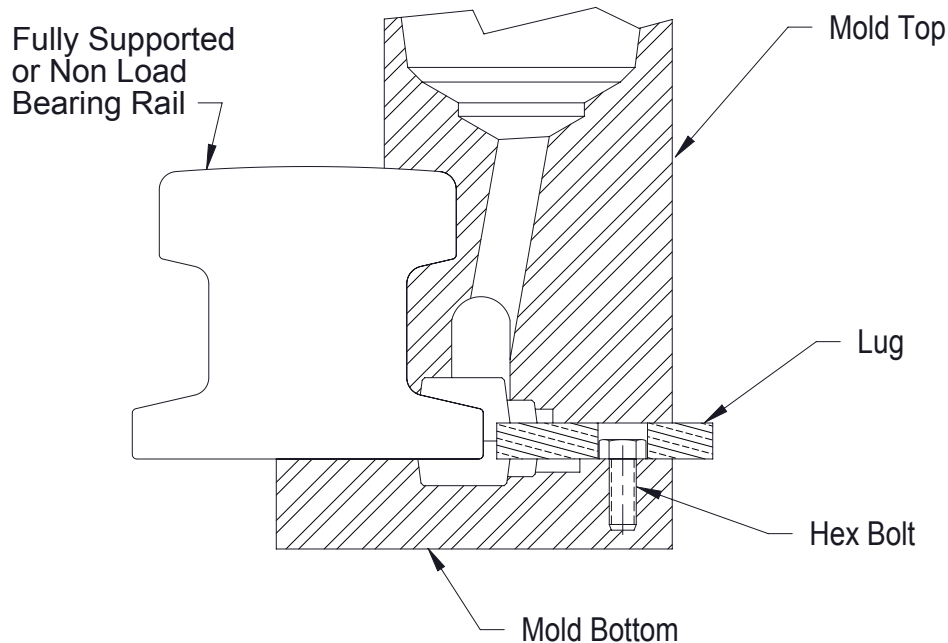


Cable to Lug Horizontal Tap Perpendicular to Flange



Prior to making a connection, read and follow the full instruction sheet IPRF, the full instruction sheet shipped with CADWELD® (IPX), and special instructions below.

1. Place lug on hex bolt in mold bottom, as shown above.
2. Clamp mold bottom to rail using vise grips.
3. Lock top sections of mold together using "E-Z" Change Clamp.
4. Position mold top on mold bottom.
5. Lock top and bottom mold halves together using frame toggles.
6. Pack all openings between mold and rail which may leak molten metal with mold sealant material from ERICO. (ERICO part number T403)
7. Follow standard welding procedures.
8. Unlatch toggle clamps and vise grips and remove mold bottom.
9. Open "E-Z" Change Clamp on top section of mold and remove mold top.

WARNING:

1. ERICO products shall be installed and used only as indicated in ERICO product instruction sheets and training materials. Instruction sheets are available at www.erico.com and from your ERICO customer service representative.
2. ERICO products must never be used for a purpose other than the purpose for which they were designed or in a manner that exceeds specified load ratings.
3. All instructions must be completely followed to ensure proper and safe installation and performance.
4. Improper installation, misuse, misapplication or other failure to completely follow ERICO's instructions and warnings may cause product malfunction, property damage, serious bodily injury and death.

SAFETY INSTRUCTIONS:

All governing codes and regulations and those required by the job site must be observed. Always use appropriate safety equipment such as eye protection, hard hat, and gloves as appropriate to the application.

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